



# FEDRIGONI ARENA® NATURAL BULK

## description

Uncoated high thickness papers, with FSC® certification. The new “Natural” white shade is obtained without using Optical Brightening Agents (OBA Free). Rational yet elegant, good for texts, pictures, and illustrations. It works with any printing and post-printing process and performs well with any binding and folding technique.

## range

size	grain	substance			
64x90	LG	90	100	120	140
72x102	LG	90	100	120	140

## technical features

ref. standard/instrument  
unit of measure

substance	bulk	opacity	roughness	brightness
ISO 536	ISO 534	ISO 2471	ISO 8791-2	ISO 2470
g/m <sup>2</sup>	cm <sup>3</sup> /g	%	ml/min	%
90 ± 3%	1,7	90 ± 2	950 ± 20%	85% ± 3
100 ± 3%	1,7	91 ± 2	1000 ± 20%	85% ± 3
120 ± 3%	1,7	93 ± 2	1100 ± 20%	85% ± 3
140 ± 3%	1,7	95 ± 2	1200 ± 20%	85% ± 3

Relative Humidity 50% ± 5 ref. TAPPI 502-98

## ecological features



The mark of responsible forestry

ELEMENTAL  
CHLORINE  
FREE  
GUARANTEED



## notes

The product is completely biodegradable and recyclable. Special runs available upon request. Fedrigoni Arena® Natural Bulk has a bulk of 1.7 and contains CTMP (chemi-themo mechanical pulp) a raw material that allows to obtain higher thicknesses but that can bring slight variations in the shade and occasional small spots from one making to the next compared to Natural Smooth and Natural Rough versions.

The Company reserves the right to modify the technological features of the product in relation to market requirements.

Fedrigoni Arena® Natural Bulk is excellent for de luxe publications, diaries, note-books, envelopes, calendars, catalogues and letterheads.

**applications**

Fedrigoni Arena® Natural Bulk can be used without problems with the main printing processes: traditional and UV or H-UV offset, embossing, hot foil stamping, screen printing, letterpress. The macro-porous surface works best when using semi-oxidative drying inks. Fedrigoni Arena® Natural Bulk has good chromatic and tone performance.

**printing  
suggestions**

Varnishing and plastic laminating must be assessed in advance. Varnishing applied with an offset machine is almost fully absorbed and therefore does not improve gloss or protection. Screenprinting varnishing achieves better results, although it's often necessary to perform two runs to achieve best results. The surface roughness, typical of uncoated papers, may give rise to micro defects with plastic laminating caused by incomplete adhesion of the film to the paper. Good results are achieved with major processing operations such as cutting, die-cutting, scoring, folding and gluing.

**converting  
suggestions**