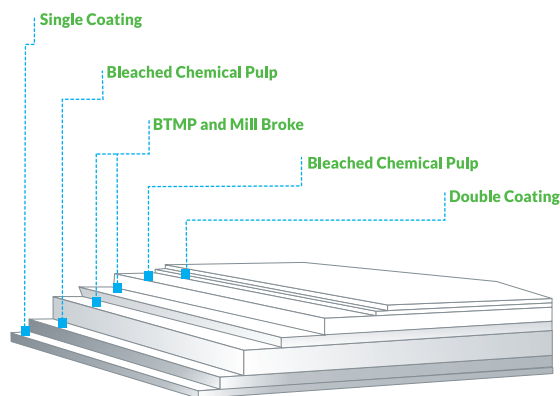


## SVEBOARD - New GC1 High Bulk



### Double Side Coated Folding Boxboard

| Grammage         | Stiffness Taber 15° |      | Stiffness L&W 5° |      | Thickness |     |
|------------------|---------------------|------|------------------|------|-----------|-----|
| TAPPI 410        | TAPPI 489           |      | TAPPI 556        |      | TAPPI 411 |     |
| g/m <sup>2</sup> | mN x m              |      | mN x m*          |      | Pts / Pt* | µm  |
|                  | CD                  | MD   | CD               | MD   |           |     |
| 205              | 2,8                 | 5,8  | 5,5              | 11,2 | 11,8      | 300 |
| 225              | 4,0                 | 8,2  | 7,8              | 16,0 | 13,6      | 345 |
| 240              | 5,7                 | 11,7 | 11,1             | 22,7 | 14,6      | 370 |
| 250              | 7,2                 | 14,9 | 14,0             | 29,0 | 16,0      | 406 |
| 270              | 9,6                 | 19,8 | 18,7             | 38,5 | 18,0      | 457 |
| 290              | 11,3                | 24,3 | 22,0             | 47,3 | 19,5      | 496 |
| 315              | 14,2                | 31,4 | 27,7             | 61,2 | 22,0      | 559 |
| 340              | 17,2                | 39,0 | 33,5             | 76,0 | 23,5      | 598 |
| 370              | 20,5                | 47,0 | 40,0             | 91,6 | 26,0      | 660 |
| +/-5%            | - 10%               |      | - 10%            |      | +/-5%     |     |

\*Only as reference / Valores referenciales

**Smoothness** PPS (µm)  
TAPPI 555 1,0 + 0,5

**Brightness** Top (%)  
TAPPI 525 / ISO 2470 87 +2 -2

**Brightness** Back (%)  
TAPPI 525 / ISO 2470 84 +2 -1

**Gloss 75°** Hunter 75° (%)  
TAPPI 480 >40

**Cobb (1min)** Top (g/m<sup>2</sup>)  
TAPPI 441 ≤45

**Cobb (1min)** Back (g/m<sup>2</sup>)  
TAPPI 441 ≤45

**Moisture** (%)  
TAPPI 412 6,5 - 9,5

Notes / Notas:

1.- Test climate 23+/-1°C and 50+/-2% RH, (TAPPI 402)

2.- Tolerances based upon 95% confidence limits, (for pallets or reels)

3.- All specifications mentioned above may be subject to technical changes.

### Delivery specifications

#### Sheets and reels cutting specifications\*

| Reels    | Width          | Min.         | Max.             |
|----------|----------------|--------------|------------------|
|          |                | 520 mm       | 2.400 mm         |
| Diameter | 1200 mm        | 1.800 mm     |                  |
|          | Core           | 12"          |                  |
| Sheets   | Width x Length | 400 x 400 mm | 1.200 x 1.400 mm |
|          | Height         | 1.000 mm     | 1.720 mm         |

\*For other dimensions please contact our offices.

#### Tolerances / Tolerancias:

|                  |            |
|------------------|------------|
| Reel width       | -1/+1 mm   |
| Reel diameter    | -5/+5 mm   |
| Running meters   | -1%        |
| Number of sheets | -1%        |
| Sheet width      | +/-0,5 mm* |
| Sheet length     | +/-1,0 mm* |

\*For dimension over 1.000 mm, the tolerance is 0,1%

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